



Airlift Doors

Magnaglide Operator Monthly Maintenance Guide

STEPS	Jan	Feb	March	April	May	June	July	Aug	Sept	Oct	Nov	Dec
{A}												
{B}												
{C}												

Maintenance Steps Explained

{A} Cleaning

To prevent chemical build up on the operator the cylinder should be cleaned once a month. Clean the cylinder with water, mild soap, and a soft cloth. Rinse with water and dry with a non-abrasive towel or cloth.

{B} External Lubrication of Cylinder

To ensure proper operation, the cylinder should be lubricated with WD40 every three months. Spray WD40 directly on the cylinder and run the operator to lubricate the full length of the cylinder.

{C} Internal Lubrication of Cylinder

Set the automatic oiler for one drop of oil for each up and down movement. Depending on amount of use, the oiler should be filled at least once a month. If your operator is not equipped with an automatic oiler, you must **first** drain the air from the lines.

NOTE: To prevent possible door movement, do not disconnect airlines from operator until the air is shut off and all of the air is drained from the lines. Add non-detergent oil or Airlift Oil (Part # 34004) directly into the airline so that 6" of the airline is full of oil. Reattach the airlines to the cylinder and turn the air back on. Run the operator to ensure proper internal lubrication.